Art.-No.:6.2301.2000

2301

Multifunctional Putty +

Characteristics

4CR 2301 is a polyester filling and finishing putty with adhesion on steel, aluminium, galvanized metal and glass fibre reinforced compounds. Fast drying and easy to sand. Overcoat with 4CR 2K HS-Filler 4:1 or 2K Epoxy Primer. The full adhesive power will be developed after approx. 1 hour when applied on galvanized surfaces.

V.O.C. Value

EC limiting value for the product (cat. B/b): 250 g/l (2007)
This product contains max. 1 g/l VOC [0 lbs/gal]

Tech Tip

Insufficient or an excess use of hardener can result in a stained overcoat.

Application

Drying
Object Temp. 20°C: Sandable after approx. 20 min.
Object Temp. 60°C: Sandable after approx. 5 min.

The substrate must be clean, dry and free of grease. Sand the surface. Remove old thermoplastic coats (NC- or 1K-acrylic paints), synthetic resins as well as acid-containing products (eg. Washprimer).

Once 2301 has dried, it can be recoated using all customary paint systems. Seal the filled areas with 4CR 2K-Filler.

Technical Data

Colour	beige
Mixing ratio	100 : 2
Hardener	BPO 2900
Pot life	3 - 4 Min.

Storage and Transportation

At least 12 months, if stored in tightly closed original containers.

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.

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